

Council of Europe activities

on Printing Inks for FCM

***Ad Hoc Working Group* subordinate to CD-P-MCA**

Policy Statement on Packaging Inks (Version 2, 10.10.2007)

The following documents are part of the Council of Europe's policy statement concerning packaging inks applied to the non-food contact surface of food packaging:

- Resolution ResAP (2005)2 on packaging inks applied to the non-food contact surface of food packaging materials and articles intended to come into contact with foodstuffs
- Technical document No. 1: Requirements for the selection of packaging ink raw materials applied to the non-food contact surface of food packaging materials and articles intended to come into contact with foodstuffs (Version 1, 21.12.2006)
- Technical document No. 2, Part 1: Good Manufacturing Practices for the production of packaging inks formulated for use on the non-food contact surfaces of food packaging and articles intended to come into contact with food (prepared by CEPE)
- Technical document No. 2, Part 2: Code for Good Manufacturing Practices for flexible and fiber-based packaging for food (prepared by FPE in co-operation with CITPA)
- Technical document No. 3: Guidelines on test conditions for packaging inks applied to the non-food contact surface of food packaging materials and articles intended to come into contact with foodstuffs

Technical document No. 3

(prepared in 2005)

Methods of analysis: There are no specific international standards for packaging inks dealing with determination of **ink substances**. The progress in chemical analysis is so rapid that any method may be considered obsolete after a limited number of years. It is therefore recommended that **the reader search the literature** in order to find an appropriate method. Special attention should be paid to the performance characteristics (trueness and precision) at the specified limit.

Ad Hoc Working Group

Terms of Reference (P-SC-EMB: October 2016)

Focus on **analytical issues** related to the examination of compliance of printed food contact materials with Regulation EC No. 1935/2004.

- Ensure no duplication of work with EC/JRC/EFSA

Meetings:

- May 11, 2017
- March 2-3, 2018
- May 23-24, 2018

Ink Substances

- Over 5,000 substances included in ink formulations*
- Based on information from published surveys (UK and Germany), RASFF notifications and communication with official control laboratories
 - printed FCMs are frequently tested for the migration of photoinitiators
 - multianalyte methods are used for the determination of photoinitiators in FCM, simulants and food (in-house methods, some published in peer-reviewed journals)

* C. Simoneau et al, Non-harmonised food contact materials in the EU: Regulatory and market situation, 2016, EUR 28357 EN; doi:10.2788/234276


Photoinitiator Lists

- Comprehensive list of commercially used photoinitiators (*in preparation* – currently 115: consolidated Germany/Switzerland/EuPIA) with information on limits and technical function
- Additional information on their physicochemical properties (functional family, molecular weight, vapour pressure, melting point, boiling point, polarity, etc.) available

Literature Search

- Reviews/surveys/methods
- Excel spreadsheet with references on the analysis of photoinitiators + publication link + keywords
- Updated through continuous searches based on keywords
- Prospect to include more information

Selection of Method



TESTING RESIDUES ORIGINATING FROM PRINTING INKS

QUESTIONNAIRE ON METHOD CHARACTERISTICS

PART A: GENERAL INFORMATION

Laboratory Name	<laboratory name>
Contact person	<contact person>
Email	<email address>
Address	<address>
Method Name	<method name in English>
Method Number	<specify internal SOP number>
Publication of the method (DOI)	<not published / DOI>
Matrix	<e.g. dry food, simulant 8, ...>
Number of analytes	<number of analytes (without internal standards)>
Number of internal standards	<number of internal standards>
Internal standards (list)	<list of all internal standards>
Concentration Range (mg/kg, mg/dm ²)	<for food in mg/kg and for FCM in mg/dm ² >
Calibration Matrix (solvent, matrix surrogate, matrix matched)	<e.g. matrix matched, matrix surrogate, solvent>
Calibration by standard addition (yes/no)	<yes / no>
Extraction Type	<e.g. QUECHERS, LLE, ...>
Extraction Description	<short description in words>
Extraction Solvent	<extraction solvent>
Extraction ratio sample to solvent	<in g sample / ml solvent; e.g. 10 g sample / 10 ml solvent>
Extraction conditions	<extraction conditions like shaking, microwave or AST>
Cleanup 1	<e.g. dSPE, freezing out, ...>
Cleanup 2	<e.g. dSPE, freezing out, ...>
Concentration step (x ml > y ml)	<e.g. 5 ml > 1 ml>
Instrument (Brand and Type)	<Brand and type. E.g. Thermo GC 1310, Thermo Quantum GC>
Column	<For GC including phase, length, inner diameter and film thickness. For LC including phase, length and particle size>
Mobile Phase 1	<For GC H ₂ , He. For LC solvent A>
Mobile Phase 2	<For LC solvent B>

- Questionnaire for existing methods
- Discussion and decision on details
- QUECHERS-based extraction procedure from dry food
- Detailed method protocol for GC/MS, GC/MS-MS: Switzerland/Greece to submit by 31 July 2018
- Detailed method protocol for LC/MS-MS: Belgium to submit by 31 July 2018
- Comments and initial evaluation by 30 November 2018

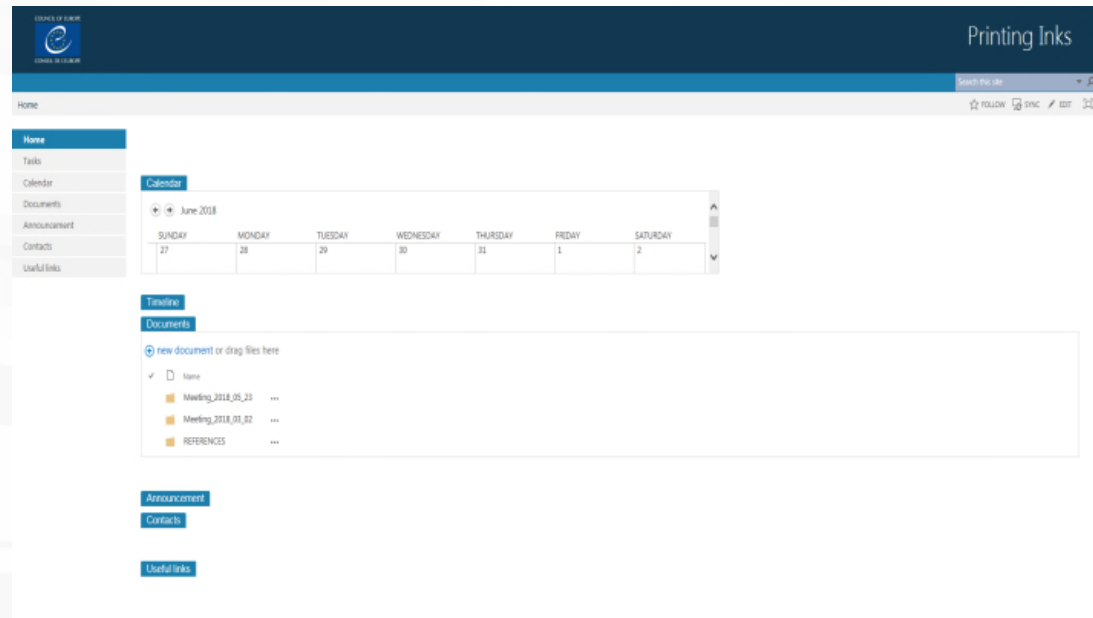
Follow-up Tasks

- Agreement on method protocol
- Design of study
- Instructions – result forms
- Official invitation of laboratories
- Cooperation with the Czech Republic National Institute of Public Health for sample preparation – homogeneity & stability testing

Working Methods

- Sharepoint Site to facilitate document sharing:
 - References/lists/reports/method protocols

- Useful links
- Tasks
- Messages



Resources

- Participating laboratories own resources
 - EDQM's structural support
 - EDQM's limited funding
- Funding possibilities??

Future Prospects

- Market monitoring – data for estimation of exposure – set priorities for safety evaluation
- Comprehensive Guidance
 - Strategy for the comprehensive analysis
 - Screening methods available – comparisons and limitations