

ADOPTED: dd mmmm yyyy

PUBLISHED: dd mmmm yyyy

AMENDED: dd mmmm yyyy

doi:10.2903/j.efsa.20YY.NNNN

1 Draft Scientific Opinion on

2 Recent developments in the risk assessment of 3 chemicals in food and their potential impact on the 4 safety assessment of substances used in food contact 5 materials

6 EFSA Panel on Food Contact Materials, Enzymes, Flavourings 7 and Processing Aids (CEF)

8 DRAFT for public consultation

9 **Abstract**

10 This document explains recent developments in the safety assessment of chemicals in food and their
11 potential impact on the EFSA evaluation of FCM. It is not intended to be a guidance document.
12 Together with a public consultation, it will provide the European Commission with the scientific basis
13 for a discussion among risk managers on possible implications for risk management. One major area
14 to revisit is the estimation of consumer exposure. Three food consumption categories could be set.
15 They are approximately 9, 5 and 1.2 times higher than the current SCF default scenario, i.e. 17 g/kg
16 b.w. per day, and so using them would afford a higher level of protection. Special exposure scenarios
17 might be used if consumption were lower. The amount of toxicity data needed should be related to
18 the expected human exposure. In this document, the tiered approach recommended by the SCF is
19 updated. For the safety assessment of substances used in FCM, genotoxicity testing is always
20 required, even if their migration lead to a low exposure. Beyond this, two threshold levels of human
21 exposure, namely 1.5 and 80 µg/kg b.w. per day, are proposed as triggers for the requirement for
22 additional toxicity data. Regarding the identification and evaluation of migrating substances,
23 experience gained over the years has shown that more focus is needed on the finished materials and
24 articles. Considering the NIAS, such as impurities of the substance and reaction and degradation
25 products, of which the oligomers can be the dominant class, the same approach as is used for
26 authorised substances could, in principle, be applied for their toxicological assessment, as the same
27 degree of safety should be warranted for all migrating substances. However non-testing methods
28 could be taken into account on a case-by-case basis, for priority setting and for a toxicological
29 assessment of NIAS.

30 © European Food Safety Authority, 2015

31

32 **Keywords:** food contact materials, plastics, substances, safety risk assessment, migration, exposure,
33 toxicological evaluation

34 **Requestor:** on request from the CEF Panel; endorsed for public consultation on 6 May 2015

35 **Question number:** EFSA-Q-2011-00107

36 **Correspondence:** fip@efsa.europa.eu

37

38 **Panel members:** Claudia Bolognesi, Laurence Castle, Jean-Pierre Cravedi, Karl-Heinz Engel, Paul
39 Fowler, Konrad Grob, Rainer Gürtler, Trine Husøy, Wim Mennes, Maria Rosaria Milana, André
40 Penninks, Vittorio Silano, Andrew Smith, Maria de Fatima Tavares Poças, Christina Tlustos, Fidel
41 Toldrá, Detlef Wölfe and Holger Zorn.

42 **Acknowledgements:** The Panel wishes to thank the members of the Working Group on Food
43 Contact Materials: Claudia Bolognesi, Laurence Castle, Jean-Pierre Cravedi, Konrad Grob, Martine Kolf-
44 Clauw, Eugenia Lampi, Maria Rosaria Milana, Maria de Fátima Poças, Kettil Svensson and Detlef Wölfe.
45 The CEF Panel also wishes to thank the former members of the CEF Panel, Ricardo Crebelli, Roland
46 Franz, Jean Claude Lhuguenot, Catherine Leclercq and Iona Pratt †, and EFSA staff, Eric Barthélémy
47 and Dimitrios Spyropoulos, for the preparatory work on this scientific opinion.
48 † Deceased

49 **Suggested citation:** EFSA CEF Panel (EFSA Panel on Food Contact Materials, Enzymes, Flavourings
50 and Processing Aids), 20YY. Recent developments in the risk assessment of chemicals in food and
51 their potential impact on the safety assessment of substances used in food contact materials. EFSA
52 Journal 20YY;volume(issue):NNNN, 22 pp. doi:10.2903/j.efsa.20YY.NNNN

53 **ISSN:** 1831-4732

54 © European Food Safety Authority, 201Y

55 Reproduction is authorised provided the source is acknowledged.

56



The EFSA Journal is a publication of the European Food
Safety Authority, an agency of the European Union.



57

58

Summary

59 In accordance with Regulation (EC) No 1935/2004 on materials and articles intended to come into contact with food (FCM), the European Food Safety Authority (EFSA) Panel on Food Contact Materials, Enzymes, Flavourings and Processing Aids (CEF Panel) evaluates the safety of certain substances prior to their authorisation for use in FCM plastics. The current guidelines on this risk assessment process and the corresponding data requirements from applicants date back to the Scientific Committee on Food (SCF) guidelines from 2001. In the light of new developments in science and regulation, along with the experience gained since 2001 from the safety evaluation of hundreds of substances, it is appropriate to revisit the scientific underpinnings of the SCF guidelines published back in 2001 with a view to possibly updating them.

60 This document is an outcome of a self-tasking activity by the CEF Panel. It explains the recent developments in the risk assessment of chemicals in food and their potential impact on the EFSA evaluation of FCM substances. Together with a public consultation, this document will provide the European Commission with the scientific basis for a discussion among risk managers on possible implications for risk management. It is intended that, in turn, the European Commission will provide feedback for EFSA to prepare updated guidelines for data requirements for the safety assessment of a substance to be used in FCM.

61 One major area to revisit is the estimation of consumer exposure. For most substances used in FCM, human exposure data were not readily available in the past. For this reason, the SCF used the assumption that a person may consume daily up to 1 kg of food in contact with 6 dm² of the relevant FCM. Now that EFSA's Comprehensive European Food Consumption Database is available, based on the 95th percentile value for the highest European Union (EU) country and using the default water consumption figures set by the World Health Organization (WHO) for infants, three food group categories could be set. For Category 1, FCM intended for contact with water and foodstuffs such as reconstituted infant milk formula, the age group with the highest consumption is 'Infants', with a consumption figure of 150 g/kg body weight (b.w.) per day. For Category 2, in which contact with Category 1 is excluded, but contact with milk, milk products and other non-alcoholic drinks is intended, then the age group with the highest consumption is 'Toddlers', with a value of 80 g/kg b.w. per day. For Category 3, in which the FCM is intended for contact with foods other than those covered by Categories 1 and 2, the age group with the highest consumption is 'Toddlers', with a value of 20 g/kg b.w. per day. The food consumption values for these three categories are approximately 9, 5 and 1.2 times higher than the current SCF default model, i.e. 17 g/kg b.w. per day (1 kg food consumed by an adult weighting 60 kg b.w.), and so using them would afford a higher level of protection. Under certain conditions, special exposure scenarios might be used if consumption were lower.

62 Regarding the identification and evaluation of all substances that migrate, experience gained over the years has shown that more focus is needed on the finished materials and articles, including the manufacturing process used. Substances used in the manufacture of plastic materials or articles may contain impurities originating from their manufacturing. Moreover, during manufacturing and use, reaction and degradation products can be formed, of which oligomers can be the dominant class. These substances have become known as NIAS (non-intentionally added substances) and are referred to as such in Commission regulations. Whether their presence is intentional or not, it is necessary to evaluate the safety of all migrating substances, and not just of the starting substances—for example the monomers or additives alone—and the guidelines should be updated to account more fully for this more comprehensive approach. In the case of testing for migration using food simulants, new rules are provided in Regulation (EU) 10/2011. Similarly, the use of mathematical migration models has developed significantly in recent years, including proper validation for some of the most common types of plastics.

63 The amount of toxicity data needed should be related to the expected human exposure level, in accordance with the principle that the higher the exposure, the greater the amount of data required. Considering human exposure to determine the data needed may allow more efficient use of resources and contribute to reducing the use of experimental animals, without any loss in the safety assessment. In this document, the tiered approach recommended by the SCF in 2001 is updated

111 based on scientific progress. It focuses on the evaluation of substances used for the manufacture of
112 plastic FCMs, but it is, in principle, also applicable to those used in other, non-plastic, FCMs.

113 For the safety assessment of substances used in FCMs, genotoxicity testing is always required for
114 substances migrating from FCMs, even if exposure is low. Beyond this, two threshold levels of human
115 exposure, namely 1.5 and 80 µg/kg b.w. per day, are proposed as triggers for the requirement of
116 additional toxicity data. The first level, 1.5 µg/kg b.w. per day, is intended to be a general threshold
117 for the investigation of potential toxic effects other than genotoxicity. A second exposure threshold is
118 proposed as a trigger for additional toxicity studies beyond the core set of general toxicity data. This
119 threshold is pragmatically defined as 80 µg/kg b.w. per day, in line with previous SCF guidelines. The
120 Panel considers that exposure above this level would approach that observed for food additives and
121 that, in this case, it would therefore be appropriate to require a more extensive data package.

122 The new EFSA Scientific Committee recommendations on genotoxicity testing strategies call for two
123 tests: (i) a bacterial reverse mutation assay; and (ii) an *in vitro* mammalian cell micronucleus test.
124 This combination of tests fulfils the basic requirements to cover the three genetic endpoints with the
125 minimum number of tests: the bacterial reverse mutation assay covers gene mutations and the *in*
126 *vitro* micronucleus test covers both structural and numerical chromosome aberrations. The following
127 tests *in vivo* would be suitable to follow-up for substances positive in the *in vitro* base set: (i) the *in*
128 *vivo* micronucleus test; (ii) the *in vivo* comet assay; and (iii) the transgenic rodent gene mutation
129 assay.

130 Studies of subchronic toxicity generally provide sufficient information to establish the main
131 toxicological profile of the substance, providing information on the target organs and tissues affected,
132 on the nature and severity of the effects induced, and on the dose-response relationships. Chronic
133 toxicity and carcinogenicity studies may reveal effects not evident in subchronic studies, or may
134 confirm effects observed in subchronic studies, at the same or perhaps lower doses. Subchronic and
135 chronic toxicity studies should allow the determination of the point of departure for safety
136 assessment.

137 New testing strategies were recently developed to enhance the toxicological information from short-
138 term and reproductive toxicity studies on potential effects on the endocrine, nervous and immune
139 systems. Consequently, these improved study designs should be incorporated into the recommended
140 toxicological test methods and study protocols.

141 Other updated test protocols are also described and discussed with respect to their applicability in any
142 updating of the FCM guidelines, specifically protocols to test subchronic toxicity, prenatal
143 developmental toxicity, chronic toxicity, toxicokinetics, endocrine disruption, neurotoxic potential,
144 developmental effects on behaviour and neurotoxicity, and, finally, immunotoxic and
145 immunomodulatory effects.

146 FCMs are one sector for potential use of nanotechnology and nanomaterials. The specific properties of
147 nanomaterials may affect their toxicokinetic and toxicology profiles. The Panel recognised that the
148 availability of data to cope with some of the listed cases may depend on the specific properties of
149 nanomaterials and on the likely impact of the matrix in which they are dispersed.

150 Considering the NIAS, the same approach as that used for authorised substances could in principle be
151 applied for their toxicological assessment, as the same degree of safety should be warranted for all
152 migrating substances. However non-testing methods could be taken into account on a case-by-case
153 basis, for priority setting and for a toxicological assessment of NIAS. The methods applicable to NIAS
154 could include grouping and “read-across”, computational methods (structure-activity relationships,
155 quantitative structure-activity relationships), the Threshold of Toxicological Concern (TTC) and the
156 Margin of Exposure (MoE).

157 Table of contents

158	Abstract.....	1
159	Summary	3
160	1. Introduction.....	6
161	1.1. Background and Terms of Reference	6
162	2. Identity of the substance including any impurities	7
163	3. Physical and chemical properties of migrating substances.....	7
164	4. Intended application of the substance and the food contact materials	7
165	5. Data on migration	7
166	6. Exposure of the consumer	8
167	6.1 Levels of consumption of packaged foodstuffs	9
168	6.1.1. FCMs intended to be used to pack water and other liquids such as milk formula consumed by babies and infants up to 12 months old	9
169	6.1.2. FCMs intended to be used in contact with beverages such as non-alcoholic beverages, milk or milk products.....	10
170	6.1.3. FCMs intended to be used in contact with all other foodstuffs not covered by Categories 1 and 2	11
171	6.1.4. FCMs intended to be used for specific applications	11
172	6.2. Surface of food contact materials/food mass ratio	11
173	7. Nanomaterials.....	12
174	8. Possible impacts on the use of more detailed non-toxicity data	13
175	9. Toxicity data.....	13
176	9.1. General considerations	13
177	9.2. The tiered approach to toxicity testing of substances migrating from food contact materials..	14
178	9.3. Genotoxicity	15
179	9.4. General toxicity	16
180	9.5. Toxicological assessment of oligomers.....	18
181	9.6. Toxicological assessment of nanomaterials	18
182	9.7. Toxicological assessment of substances not intentionally added to plastic food contact materials	19
183	References.....	20
184	Abbreviations	22
185		

190 **1. Introduction**191 **9.1. Background and Terms of Reference**

192 Regulation (EC) No 1935/2004¹ on materials and articles intended to come into contact (FCM) with
193 food describes the authorisation process for substances to be used in FCM. In that regulation it is
194 foreseen that the EFSA will publish guidelines on its risk assessment process and the corresponding
195 data requirements from applicants, but that pending the publication of such EFSA guidelines
196 applicants may consult the guidelines of the Scientific Committee of Food (SCF). The SCF guidelines
197 date back to 2001 (EC, 2001)² and have been used since 2003 by the former AFC Panel of EFSA and
198 by the CEF Panel which succeeded the AFC.

199 In the light of new developments in science and regulation, the experience gained since 2001 from
200 the safety evaluations of hundreds of substances and trends in the use of FCM, it is appropriate to
201 revisit the scientific underpinnings of the SCF guidelines published back in 2001.

202 One major area to revisit is the estimation of consumer exposure. Over the last decades, the usage of
203 FCM has increased, with a trend towards smaller packs with larger contact surface per content, more
204 processed foods with long storage times and products heated in the packaging. For most substances
205 used in food contact materials, human exposure data were not readily available in the past. For this
206 reason the SCF used the assumption that a person may consume daily up to 1 kg of food in contact
207 with the relevant food contact material. It has to be examined whether this assumption is
208 conservative enough for population groups such as infants and children, and if it may be too
209 conservative for substances that find only minor use in FCMs.

210 Regulation (EU) 10/2011 gives the Union list of authorised substances used to make plastics, but this
211 list does not include what have been termed the NIAS - the Non-Intentionally Added Substances. The
212 regulation states that NIAS should be considered in the risk assessment of plastic food contact
213 materials and included, if necessary, in the specifications and/or restrictions of a substance. Since
214 often the oligomers, other reaction products and impurities can constitute the main part of the
215 migrate, a more detailed consideration of the oligomers and other-NIAS including more consideration
216 of the manufacturing and use conditions of the substances and the plastic made from it, could be
217 necessary.

218 Similarly, there have been several methodologies recently adopted by EFSA that could have a bearing
219 on the risk assessment of FCM substances. These include the concept of Threshold of Toxicological
220 Concern (TTC) (EFSA Scientific Committee, 2012a), evaluation of nanoscience and nanotechnologies
221 (EFSA Scientific Committee, 2011a) and approaches for testing for genotoxicity (EFSA Scientific
222 Committee, 2011b).

223 This document is organised with the same structure as the current guidelines and the reader is
224 recommended to become familiar with them (EC, 2001). The focus here is on those sections and
225 scientific areas that could benefit from updating.

226 This document should not be interpreted as the new guidance on data requirements for the
227 presentation of an application for safety evaluation of a substance intended to be used in food contact
228 materials within the context of the authorisation process. Rather than simply to publish directly
229 updated guidance on data requirement for the presentation of an application, the European
230 Commission and EFSA agreed at the end of 2014 on a two-step approach. First, EFSA will publish an
231 opinion, this opinion, explaining the recent developments in the risk assessment of chemicals in food
232 and their potential impact on the EFSA evaluation of substances used in food contact materials. So
233 this opinion has the character of a discussion document. Once adopted, this opinion will provide to the
234 European Commission the scientific basis for a discussion amongst risk managers on possible
235 implications on risk management. When those discussions have been concluded, the European
236 Commission will in turn provide the necessary feedback to EFSA to prepare the updated guidance on

¹ Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food. OJ L 338, 13.11.2004, p. 4–17.

² Regulation No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food. OJ L 12, 15.1.2011, p. 1–89.

237 data requirement for the presentation of an application for safety assessment of a substance to be
238 used in food contact materials.

239 **2. Identity of the substance including any impurities**

240 While information about the identity and characteristics of the substance as used is clearly important,
241 experience gained over the years has shown that more focus on the finished materials and articles is
242 needed. For instance, substances used to manufacture FCM may largely disappear and it may be
243 mainly reaction products that turn up in the migrates. In addition, impurities of the substance are of
244 interest only if they persist as residues in the finished FCM and migrate into food.

245 **3. Physical and chemical properties of migrating substances**

246 It is necessary to evaluate the safety of all migrating substances, and not just the starting substance—for
247 example the monomer—or additives. Thus, information is needed on the physical and chemical
248 properties of the substance itself, along with impurities and thermal degradation or other reaction
249 products formed when the substance is used to make the FCM or when the FCM comes in contact
250 with foods. The necessary information includes the thermal and chemical stability of substances used
251 to make the FCM and their impurities during processing of the FCM; the solubility of migrating
252 substances in solvents of different polarity and in food and food simulants; their stability in food
253 simulants and food and/or their hydrolysis in the gastrointestinal tract (using standard digestive fluid
254 simulant for saliva, gastric juice and intestinal fluid); and their possible chemical interactions with the
255 packed food, leading to the formation of reaction products with, or from, the food.

256 **4. Intended application of the substance and the food contact 257 materials**

258 Whereas information on the level of use, the function and the conditions of the manufacturing process
259 allow substantiation of the quantities, types and nature of potentially migrating substances present in
260 the final FCM, information on usage is also needed to allow estimates to be made of the consumer
261 exposure to migrating chemicals. Depending on the degree of detail of information available, such as
262 the nature of the plastics manufactured using the substance and the types of foods the plastic is
263 intended to contact, a more or less refined exposure estimate may be derived. If contact with broad
264 categories of food is foreseen, default assumptions on food consumption and migration levels can be
265 used to estimate the exposure. If limited use of the substance or the FCM is intended, then being as
266 precise as possible on those aspects could help to derive refined estimates of exposure.

267 **5. Data on migration**

268 In accordance with usual practice, migration data can be gathered starting with calculation of total
269 mass transfer.

270 The use of mathematical migration models has developed significantly in recent years, including
271 proper validation for some of the most common types of plastics and use of multilayers. For guidance
272 on migration modelling, the documents from the Commission services (EUR 24514 EN 2010) should
273 be consulted.³

274 On testing with food simulants, new rules are provided in Regulation (EU) 10/2011 and will be further
275 explained in the European Commission guidelines on migration testing, which are currently being
276 prepared by the Joint Research Centre (JRC). Food simulants are largely designed for testing FCM for
277 compliance with migration limits. This means that, as with migration modelling, the use of food
278 simulants and the associated time and temperature test conditions is designed to overestimate the
279 migration expected into foods. Regulation (EU) 10/2011 states that the results of specific migration
280 testing obtained in food shall prevail over the results obtained in food simulants. This means that, for
281 risk assessment purposes, the applicability of simulation must be considered on a case-by-case basis,
282 and verified if necessary.

³ The document is being updated and the latest version should be considered.

283 Analytical methods have developed since the SCF guidelines were published. At that time food
284 analysis was difficult, and this was one reason for using food simulants, but nowadays food analysis
285 for chemicals at mg/kg or µg/kg concentrations is rather routine. If specific migration is tested using
286 foods, the products selected should ensure that they represent all foods or categories of foods
287 intended for the FCM application with respect to properties determining migration, such as the
288 solubility and mobility of the migrant and the eventual conditions of time and temperature used to
289 process packaged foods. A sufficient number of foods should be used to allow exposure to be
290 estimated.

291 **6. Exposure of the consumer**

292 Since the early days of the SCF Working Group a simple model has been applied to estimate exposure
293 from chemicals migrating from FCM to food and, in turn, the nature and extent of toxicity data needed
294 for the safety assessment. Given the lack of detailed information on actual consumption of foods in
295 contact with various materials, a default figure of 1 kg of food per person per day was chosen as an
296 assumed maximum intake of total food (solid or liquid; fatty, acidic, aqueous or alcoholic; together or
297 singly) in contact with material releasing the given substance at the legal limit. The exposure scenario
298 set in the SCF guidelines (EC, 2001) is also based on the convention that individuals with a default
299 body weight of 60 kg consume over their lifetime 2 kg of food and drink per day, of which 1 kg is
300 packaged in a material with a contact surface of 6 dm². It is assumed that foods are consumed at the
301 end of their shelf life.

302 The current exposure model contains several elements that may individually and collectively be either
303 conservative or not, depending on the substance, the FCM, the packaging size and the
304 (sub)population under consideration. Better information is now available both on the food
305 consumption patterns of European consumers and on the use of food packaging materials, meaning
306 that exposure can be re-considered. Recent food consumption surveys carried out for different age
307 groups have assessed the daily intake of packaged food and examined the ratio of surface area to
308 food mass in these foods. They were reviewed by the Norwegian Scientific Committee for Food Safety
309 (VKM, 2009), which concluded that the default exposure scenario could be improved with regard to (i)
310 FCM for infants and young children; (ii) FCM for liquid foods; (iii) the proportion of packaged foods;
311 and (iv) the FCM surface area to food mass ratio.

312 An exposure model can be considered conservative if it provides values that are systematically equal
313 to or higher than the dietary exposure observed in high consumers. The European Food Safety
314 Authority (EFSA) Scientific Committee, in its opinion on uncertainties in exposure assessment, stressed
315 the need to harmonise risk assessment methodologies in the fields falling within its mission and
316 pointed out that standard screening procedures are intended to produce conservative estimates of
317 exposure (EFSA, 2006). As affirmed by EFSA (EFSA, 2011a) and the Food and Agriculture
318 Organization of the United Nations and the World Health Organization (FAO/WHO, 2009),
319 international dietary exposure assessments should provide exposure estimates that are equal to or
320 greater than the best available estimates carried out at the national level. Models aiming to assess
321 dietary exposure to FCM should, therefore, take into account the highest level of consumption of
322 packaged food observed in European Union (EU) countries.

323 Chronic exposure of an individual should, theoretically, be an estimate of the average exposure of the
324 individual over his or her lifetime. However, as pointed out by FAO/WHO (2009), exposure
325 assessments should cover the general population, as well as critical groups that are vulnerable or are
326 expected to have exposure higher than the general population (e.g. infants, children). For this reason,
327 repeated high levels of exposure estimated for infants and children are treated as chronic exposure in
328 the safety assessment of substances used in FCM performed by EFSA. Although these levels of
329 exposure do not hold for the whole life and are higher than those observed in adults, they are used to
330 cover critical groups as well as the general population.

331 Based on the above considerations and the fact that potential exposure to substances and to their
332 related NIAS depends on the types of applications of materials and articles in which they are used, the
333 CEF Panel has assessed the new information on (i) the quantity of food/beverage that may be in
334 contact with the materials/articles in the population group with the highest potential consumption

335 expressed in g/kg body weight (b.w.); and (ii) the surface to mass ratio to be considered for such
 336 applications.

337 **6.1 Levels of consumption of packaged foodstuffs**

338 Food consumption data are a key element of risk assessment, forming the basis of dietary exposure
 339 assessment. The level of water consumption by infants was described by WHO in 2003 (WHO, 2003).
 340 The Comprehensive European Food Consumption Database (Comprehensive Database) released in
 341 2011 by EFSA (EFSA, 2011b) contains detailed information on foodstuffs consumed by the European
 342 population.⁴

343 The Comprehensive Database gathers together detailed consumption data from 34 national food
 344 consumption surveys representing 66 492 individuals from 22 EU Member States. For its development,
 345 the usual intake distributions of 589 food items representing the total diet were estimated for 36
 346 clusters, each one composed of subjects of the same age class (children, adolescents or adults) and
 347 gender and having a similar diet. Season, body weight and whether or not the food was consumed at
 348 the weekend were used to predict likely consumption. Owing to different survey methodologies used,
 349 national survey data cannot be combined to generate average European estimates of dietary
 350 exposure. The EU Menu project⁵ has the aim of collecting harmonised food consumption data at EU
 351 level, but these data will not be available before 2018. Until then, the highest consumption among
 352 Member States should be used in order to ensure the safety of the whole EU population.

353 Based on the Comprehensive Database and the consumption of water by infants set by WHO, three
 354 food group categories could be set, for which the conservative default food consumption is triggered
 355 by the critical population group, this being the group with the highest consumption of one or more of
 356 the foods in the category (Table 1). The rationale for the consumption level set for each category is
 357 described in detail in the corresponding sections below.

358 **Table 1:** Food consumption figures based on the categorisation of application(s) of the food
 359 contact material(s) containing the substance under evaluation

Category	Food categories for which the FCM containing the substances under evaluation are intended to be used	Population driving the consumption ⁶	Food consumption to be considered for the estimation of exposure (g/kg b.w. per day)
1	Water and baby bottle contents such as reconstituted milk formula	Infants ⁷	150
2	Milk, milk products, other non-alcoholic drinks (e.g. fruit and vegetable juices)	Toddlers ⁸	80
3	Foodstuffs not covered by Categories 1 and 2	Toddlers	20

360 **6.1.1. FCM intended to be used to pack water and other liquids such as 361 milk formula consumed by babies and infants up to 12 months old**

362 If substances are intended for use in any possible application, their use for baby bottles or for the
 363 packaging of water needs to be considered in the exposure assessment in order to ensure the safety
 364 of the material/article for both infants and the rest of the population. The high potential water/infant
 365 formula consumption per kilogram body weight expected for infants also covers the rest of the
 366 population. Although in some EU countries tap water is used to reconstitute infant formula, in some

⁴ The EFSA Comprehensive database was recently updated and published in April 2015 (<http://www.efsa.europa.eu/en/press/news/150428.htm>). Notably, new surveys were added making use of an upgraded version of EFSA's food classification and description system, FoodEx2. This is not expected to have a significant impact on default food consumption, which will be updated, if needed, in the final version of this document after public consultation.

⁵ The EU Menu project: <http://www.efsa.europa.eu/en/datexfoodcdb/datexeumenu.htm>.

⁶ This means that the critical population (infants or toddlers) consuming the foods grouped in a category (1, 2 or 3) has the highest consumption of one or more of the consumed foods; this does not mean that the critical population consumes all food types falling into that category.

⁷ Infants are young children aged up to 12 months.

⁸ Toddlers are young children aged from 12 months up to and including 36 months.

367 other EU countries there is a systematic use of bottled water. An infant formula-fed baby would be fed
368 every day with a formula reconstituted either with tap water or with bottled water. The exposure
369 scenario of interest is therefore that of an infant fed with a formula reconstituted with bottled water.
370 According to WHO, the level of water consumption in infants is 150 g/kg b.w. per day based on the
371 consumption of 0.75 l of water per day by a 5-kg infant (WHO, 2003).

372 The scenarios covered are those of (i) water packed in a FCM containing the substance of interest,
373 used to reconstitute the infant formula; and (ii) reconstituted or ready-to-feed infant formula having
374 been in contact with the baby bottle containing the substance of interest before consumption. The
375 scenarios are that of an infant who constantly consumes food in contact with a packaging material
376 containing the substance of interest (e.g. brand loyalty and/or pack type). This level of consumption is
377 far higher than high levels of consumption of water observed in any other age groups, as reported in
378 the Comprehensive Database. The observed 95th percentile of consumption was up to 96 g/kg b.w.
379 per day in toddlers (12–36 months), 78 g/kg b.w. per day in children (3–9 years), 39 g/kg b.w. per
380 day in adolescents (10–17 years), 35 g/kg b.w. per day in adults (18–64 years), 29 g/kg b.w. per day
381 in the elderly (65–74 years) and 28 g/kg b.w. per day in the very elderly (75 years and older).

382 Therefore, it is assumed that the level of consumption of 150 g/kg b.w. per day is not achieved in
383 other age groups but would cover the whole population. The Panel on Food Contact Materials,
384 Enzymes, Flavourings and Processing Aids (CEF Panel) underlines the fact that this consumption is
385 approximately nine times higher than that used in the current SCF scenario, i.e. 17 g/kg b.w. per day
386 (1 kg food consumed by an adult weighing 60 kg).

387 **6.1.2. FCM intended to be used in contact with beverages such as non- 388 alcoholic beverages, milk or milk products**

389 If substances are not intended to be used in baby bottles or for the packaging of water but may be
390 used for any other application (stated explicitly or by omission), which includes or could include
391 packaging of non-alcoholic beverages, milk or milk products, then the level of consumption observed
392 in toddlers (young children aged from 12 months up to and including 36 months) needs to be
393 considered to ensure the safety of the material for both toddlers and the rest of the population.
394 Toddlers largely consume milk and beverages that are not specifically designed for this specific age
395 group. The scenario is that of a toddler who is a high consumer of milk, milk products, fruit and
396 vegetable juices or other non-alcoholic beverages and who would be loyal to a packaging material
397 containing the substance of interest.

398 In the Comprehensive Database (EFSA, 2011a), the 95th percentile of beverage consumption of
399 toddlers in the different Member States ranged from 19 to 84 g/kg b.w. for liquid milk, from 14 to
400 49 g/kg b.w. for fermented milk products, from 19 to 43 g/kg b.w. for fruit and vegetable juices and
401 from 17 to 76 g/kg b.w. for other non-alcoholic beverages. High levels of consumption of single
402 categories of beverages were considered, rather than consumption of total beverages (95th percentile
403 for toddlers ranging from 84 to 112 g/kg b.w. per day in the different Member States), as loyalty to a
404 beverage packaged in material containing a specific substance is unlikely to occur at the same time
405 as loyalty to another category of beverage also packaged in a material containing the same substance
406 of interest.

407 Therefore, the level of consumption of 80 g/kg b.w. per day for these scenarios would cover potential
408 high consumption of beverages such as non-alcoholic beverages, milk or milk products. This value is
409 in good agreement with the average consumption of total packaged food of 68 g/kg b.w. (95th
410 percentile of 114 g/kg b.w.) reported for UK children aged 1 to 4 years (Foster et al., 2010). It would
411 therefore also cover the scenario of children with an average level of consumption of packaged foods,
412 assuming that all packaging always contains the substance of interest. The CEF Panel underlines the
413 fact that this consumption is approximately five times higher than the one used in the current
414 scenario, i.e. 17 g/kg b.w. per day.

415 In the case of a FCM intended for use with only a specific category of beverages for which the 95th
416 percentile level of consumption is lower than 80 g/kg b.w., an estimate of high potential consumption
417 in the population group with the highest consumption per kilogram body weight of the

418 food/beverage(s) of interest might be more appropriate instead. Different food consumption data
 419 extracted from the Comprehensive Database are already available on the EFSA website.^{9,10}

420 **6.1.3. FCM intended to be used in contact with all other foodstuffs not 421 covered by Categories 1 and 2**

422 Scenario 3 is considered appropriate for food contact applications other than for water, infant formula,
 423 milk, milk products and other non-alcoholic beverages.

424 Once the liquids considered in the two previous scenarios are excluded, then, according to the
 425 Comprehensive Database, consumption of all of the remaining foodstuffs combined does not exceed
 426 32 g/kg b.w. per day at the 95th percentile intakes (for consumers only) at any age. This consumption
 427 value is triggered by the highest 95th percentile consumption of alcoholic beverages (mostly beer and
 428 beer-like beverages) observed in the adult population. The consumption of all of the remaining
 429 foodstuffs combined (excluding alcoholic beverages) does not exceed 20 g/kg b.w. per day at the 95th
 430 percentile intakes (for consumers only) at any age. The Panel considers, as a practical approach, that
 431 alcoholic beverages should be included in this last category. In fact, the high consumption of alcoholic
 432 beverages is unlikely to be concomitant with the use of small pack sizes with a high surface area to
 433 mass ratio. In addition, levels of migration into this category of low alcohol content beverages (mainly
 434 beers, lagers, etc.) tend to be lower than those into high alcohol content beverages or high fat-
 435 containing foods. In addition, alcoholic beverages are mostly packaged in glass (Poças et al., 2009) or
 436 are served on draft (from barrels), in pubs and bars, although a high consumer may also be loyal to a
 437 different type of packaging material, such as a beverage can or a plastic bottle.

438 Therefore, the level of consumption of 20 g/kg b.w. per day is considered appropriate to cover the
 439 consumption by all population groups of all foods other than those covered in Categories 1 and 2. The
 440 CEF Panel emphasises that this consumption is very similar to the current scenario, i.e. 17 g/kg b.w.
 441 per day.

442 **6.1.4. FCM intended to be used for specific applications**

443 If substances are intended to be used only for specific applications that result in the level of
 444 consumption of the affected foodstuffs being significantly lower than 20 g/kg b.w., an estimate of
 445 high potential consumption in the population group with the highest consumption per kilogram body
 446 weight of the foodstuff(s) of interest could be used, with appropriate evidence to justify this.

447 If a very specific application is anticipated and has been evaluated, special rules might be needed to
 448 render such estimates manageable. For instance, the special conditions may need to be reflected in
 449 the conditions authorising the use of that substance.

450 **6.2. Surface of food contact materials/food mass ratio**

451 From recent surveys it is clear that the ratio of surface area to food mass of food packaging materials
 452 is in many cases higher than 6 dm²/kg (VKM, 2009). In a study of the diet of a general population,
 453 performed in households in Portugal (Poças et al., 2009), the average surface area to food mass ratio
 454 was found to be 11.7 dm²/kg overall, with a value of 7.2 dm²/kg specifically for cartons containing
 455 liquids. A UK survey found that the ratio in infants (less than 12 months old) was, on average, less
 456 than 6 dm²/kg (Foster et al., 2010), but this was said to be due to the large contribution of either
 457 breast milk or tap water used to reconstitute infant formula in this age group. In the same study, the
 458 average ratio was found to be 8 dm²/kg for foodstuffs eaten by children aged 1 to 4 years and
 459 10 dm²/kg for foodstuffs eaten by children aged 4 to 6 years (Foster et al., 2010). The range of values
 460 was 0.8 to 11.6, 4.2 to 18.5 and 2.7 to 20.8 dm²/kg for the three age groups < 1, 1 to 4 and 4 to 6
 461 years, respectively (Foster et al., 2010). As the number of subjects in the three age groups was 96, 99
 462 and 102, respectively, then the top end of each range is effectively the 99th percentile, albeit for
 463 relatively small group sizes.

⁹ The EFSA Comprehensive Food Consumption Database: food consumption data per country, survey and age class, in g/day or g/kg b.w. per day available here: <http://www.efsa.europa.eu/en/datexfoodcdb/datexfooddb.htm>.

¹⁰ The EFSA Comprehensive Food Consumption Database: specific food consumption data according to food additives nomenclature, available here: <http://www.efsa.europa.eu/en/datexfooddb/datexfoodbspecificdata.htm>.

464 Taking high percentiles of consumption of food/beverage potentially in contact with the FCM of
 465 interest, and combining them with high percentiles of surface area/mass ratios for such applications,
 466 would lead to conservative scenarios that have a low probability of occurring in the population. High
 467 surface area to food mass ratios are observed for foods that are not generally consumed in large
 468 quantities on a daily basis. Even the estimated average surface to mass ratio in the population group
 469 of interest may not be appropriate for combining with a high level of consumption, as high consumers
 470 of food products are more likely to purchase these products in large pack sizes.

471 Based on high potential consumption of water, milk, beverages and soup, the standard value of
 472 6 dm²/kg is appropriate to represent the surface to mass ratio of packaged foodstuffs. In the case of
 473 an FCM intended for specific applications only, then a different surface area/mass ratio may be
 474 needed. For instance, in the case of foods or beverages typically sold in small packages (e.g. snacks
 475 and confectionery) this ratio is likely to be significantly higher than 6 dm²/kg, whereas for, for
 476 example, plastic parts of food-processing equipment, hoses and tubes, etc., it is likely to be
 477 significantly lower than 6 dm²/kg.

478 7. Nanomaterials

479 Nanotechnology and nanomaterials are a relatively new technological development and FCM are one
 480 sector in which the use of nanomaterials has featured. The specific properties of nanomaterials, which
 481 can also be influenced by the matrix in which the nanomaterials are dispersed, may affect their
 482 toxicokinetic and toxicology profiles, but limited information is available in relation to these aspects.
 483 There are also uncertainties stemming from the difficulty of characterising, detecting and measuring
 484 nanomaterials in food and biological matrices and from the availability of toxicity data. For these
 485 reasons, nanomaterials should be evaluated "case by case".

486 Table 2, adapted from the EFSA Scientific Committee Guidance on nanoscience and nanotechnologies
 487 (EFSA Scientific Committee, 2011a), indicates the information relevant for nanomaterials used to
 488 make FCM. This applies to three relevant aspects: first, the characteristics of the nanomaterial used to
 489 make the FCM; second, the characteristics of the material once it is incorporated into the FCM, as
 490 these may differ from the original characteristics, being influenced by the FCM matrix and/or the
 491 manufacturing conditions used to make the FCM; and, third, and most importantly, the characteristics
 492 of any nanomaterial that migrates into the food matrix and is influenced by the food environment.

493 At present, no generally valid threshold of toxicological concern can be derived for nanoparticles, i.e.
 494 nanoparticles must be considered case by case. If relevant migration may occur, toxicity data are
 495 needed, in accordance with the EFSA Guidance on nanoscience and nanotechnologies (EFSA Scientific
 496 Committee, 2011a). Where evidence is available that there is no migration, there is no exposure to
 497 the nanomaterial via food and, therefore, there is no additional toxicological concern related to the
 498 nanoparticle characteristics. Substances used for surface treatment of nanoparticles may migrate
 499 independently from the particles themselves and thus may need to be assessed separately.

500 **Table 2:** Main parameters, according to EFSA Guidance on nanoscience and nanotechnologies
 501 (EFSA Scientific Committee, 2011a), for characterisation and identification of
 502 nanomaterials used in FCM, present in final articles, and possibly migrating from FCM;
 503 additional parameters might be needed on a case-by-case basis

Parameter	Description
Particle size (primary/secondary)	Information on primary particle size, size range and number size distribution (indicating batch-to-batch variation, if any). The same information is needed for secondary particles (e.g. agglomerates and aggregates), if present
Physical form and morphology	Information on the physical form and crystalline phase/shape. The information should indicate whether the material is present in a particle, tube or rod shape, crystal or amorphous form, and whether it is in free particulate form or in an agglomerated/aggregated state, as well as whether the preparation is in the form of a powder, solution, suspension or dispersion
Chemical reactivity/catalytic activity	Information on relevant chemical reactivity or catalytic activity of the material and of any surface coating
Photocatalytic	Information on photocatalytic activity of relevant materials used in food packaging,

Parameter	Description
activity	coatings and printing inks and on internal reactions

504

505 8. Possible impacts on the use of more detailed non-toxicity data

506 EFSA's work is linked to the decisions and regulations of the European Commission. In accordance
 507 with Regulation (EC) No 1935/2004, the Commission must obtain an evaluation on safety and risks
 508 from EFSA prior to the authorisation of a substance used in plastic FCM. In turn, this EFSA evaluation
 509 is reflected, to a greater or lesser degree, as needed, in the risk management action taken by the
 510 Commission. Over time, the evaluations of the SCF and EFSA have increasingly taken the conditions of
 511 manufacture and use into account, but the listing in Regulation (EU) 10/2011 on plastic remained
 512 largely generic. If the substance is used for other types of plastics, under different manufacturing
 513 conditions with a different purity, those applications of the substance may or may not be
 514 encompassed by the EFSA evaluation and by the EU legislation. If not, then the user of that FCM
 515 containing the substance should perform its own safety assessment. There is also the possibility that
 516 the same substance could be used in other FCM that are not plastics and are not subject to EU-wide
 517 harmonised legislation. These other uses could have an impact on consumer exposure to that
 518 substance, and this may be especially relevant for risk management decisions if a refined estimate
 519 was used in the EFSA evaluation.

520 The use of better estimates of exposure—allowing for consumption by infants and children that is
 521 much higher than the current default scenario but also that, vice versa, for limited applications of a
 522 substance the consumption and therefore the exposure could be much lower—could give rise to lower
 523 or higher migration limits, respectively, offering an equal level of protection for all age groups. If
 524 refined estimates of exposure were to be used in the future, the possible impact on other aspects of
 525 the legislation on plastics should also be evaluated. Although the default consumption scenario is
 526 currently 1 kg of food and 6 dm² contact area per person per day, as described above, in the legal
 527 implementation, this has been reduced. From considerations of food consumption, the fat reduction
 528 factor (FRF) was introduced to allow for the fact that there is a physiological limit on the amount of fat
 529 (and so fatty foods) that can be eaten daily which, depending on the fat content of the food, is less
 530 than 1 kg. Therefore, measured migration concentrations could be reduced by the corresponding FRF
 531 to allow for this lower food consumption. Similarly, on the default contact area, for packages
 532 containing less than 500 g or ml, as well as sheets and films not yet in food contact, Article 17 of
 533 Regulation 10/2011 enables correction on the assumption of 1 kg food/6 dm² contact surface. As most
 534 foods sold today are in smaller packages and the ratios of content to contact surface are higher, this
 535 usually reduces the contact area and therefore the concentration significantly. These two aspects
 536 should also be investigated.

537 9. Toxicity data

538 9.1. General considerations

539 In principle, the toxicity of all substances used in the manufacture of FCM should be evaluated in
 540 toxicity studies in order to assess whether or not their possible migration into food may pose a risk to
 541 consumers. However, it should be considered that not all chemicals used in the manufacture of FCM
 542 will migrate into food to the same extent. Many will form a stable part of a polymer, some will migrate
 543 only in minute quantities, if at all, and others will disappear during production, while yet others will
 544 decompose completely to result in either no or extremely low consumer exposure. Consequently, the
 545 amount of toxicity data needed should be related to the expected human exposure level, in
 546 accordance with the principle that the higher the exposure, the greater the amount of data required
 547 (see Table 3).

548 Consideration of human exposure for the selection of data needed may allow a more efficient use of
 549 resources and contribute to reducing the use of experimental animals, without any loss in the safety
 550 assessment. Exposure-based progressive, or tiered, approaches are currently applied in several food
 551 and non-food areas such as the regulation of industrial chemicals in the EU (ECHA, 2008).

552 In this document the tiered approach recommended by the SCF (EC, 2001) is updated based on
 553 scientific progress. It focuses on the evaluation of substances used for the manufacture of plastic
 554 FCMs, but it is, in principle, also applicable to other non-plastic FCM.

555 **9.2. The tiered approach to toxicity testing of substances migrating 556 from food contact materials**

557 A possible tiered approach to toxicity testing based on two exposure levels is summarised in Table 3.

558 For the safety assessment of substances used in FCM, genotoxicity testing is always required for
 559 substances migrating from FCM, even if exposure is low. Beyond this, two threshold levels of human
 560 exposure, namely 1.5 and 80 µg/kg b.w. per day, are identified as triggers for the requirement of
 561 toxicity data in addition to genotoxicity.

562 The first level of 1.5 µg/kg b.w. per day is intended to be a general threshold for the investigation of
 563 potential toxic effects other than genotoxicity. This figure is the threshold proposed by Munro et al.
 564 (1996) for non-cancer endpoints elicited by substances belonging to Cramer Class III, the most toxic.
 565 It should be noted that such a threshold, which provided a large margin of safety (> 100) when
 566 compared with a NOAEL (No Observed Adverse Effect Level) for 95 % of the analysed substances,
 567 was derived by Munro and co-workers from a database which included the highly toxic
 568 organophosphates and carbamates. However, the threshold of 1.5 µg/kg b.w. per day is considered
 569 not applicable to substances with structural alerts for specific toxic effects, including neurotoxicity,
 570 such as organophosphates and carbamates. Thus, it is conceivable that the threshold of 1.5 µg/kg
 571 b.w. per day will provide an even larger margin of safety when applied to FCM. Indeed, a recent
 572 examination of 232 authorised FCM for which a NOAEL was established confirmed the conservatism of
 573 this threshold (Pinalli et al., 2011).

574 A second exposure threshold is proposed as a trigger for additional toxicity studies beyond the core
 575 set of general toxicity data (see Section 9.4). This threshold is pragmatically defined as 80 µg/kg b.w.
 576 per day, in line with previous SCF guidelines (Barlow, 1994).

577 For all three exposure levels considered, exceptions are anticipated as a result of the presence in the
 578 migrating substances of structural alerts for toxicity (see "Comments" below in Table 3) or depending
 579 on the outcomes of the minimum toxicity data set (see Section 9.3).

580 **Table 3:** The tiered approach to toxicity testing based on exposure levels

Tier number and specifications	Toxicity data required	Comments
Tier 1: Human exposure up to 1.5 µg/kg b.w. per day	Genotoxicity studies (see Section 9.3)	In general, no other toxicity studies are required below this threshold. However, other studies/information may be deemed necessary based on structural alerts regarding other toxicological endpoints, including endocrine effects, as recommended by the OECD guidance document for evaluating endocrine disruption and/or for substances with a high potential to accumulate in humans. Similarly, additional data may be required for nanomaterials, even if the bulk material has been evaluated and approved for FCM (EFSA 2011b)

Tier number and specifications	Toxicity data required	Comments
Tier 2: Human exposure from 1.5 to 80 µg/kg b.w. per day	Genotoxicity studies (see Section 9.3) Extended 90-day oral toxicity study in rodents (see Section 9.4)	A study on ADME (absorption, distribution, metabolism and excretion) should be made available to assess the potential for accumulation in humans of substances for which such a potential could be anticipated, e.g. based on a log $P_{o/w}$ above 3 or on known persistence of structurally similar substances, and for nanomaterials if there is any migration of the substance Based on the results of the 90-day study, additional studies, e.g. on endocrine endpoints, as suggested by the OECD conceptual framework for testing and assessment of endocrine disrupters, as well as on neurotoxicity and immunotoxicity, may be required
Tier 3: Human exposure higher than 80 µg/kg b.w. per day	Genotoxicity studies (see Section 9.3) Extended 90-day oral toxicity study in rodents (see Section 9.4) Study on ADME (see Section 9.4) Studies on reproduction and developmental toxicity (see Section 9.4) Studies on long-term toxicity/carcinogenicity (see Section 9.4)	Additional studies on specific endpoints may be required when deemed necessary. Moreover, EFSA may request additional data, if the data submitted are equivocal or warrant further investigation

581 9.3. Genotoxicity

582 As mentioned above, the genotoxic potential of any substance intentionally used in the manufacture
 583 of FCM should be assessed, even at low exposure. The EFSA Scientific Committee reviewed the
 584 current state of the science on genotoxicity testing and provided a commentary and recommendations
 585 on genotoxicity testing strategies (EFSA Scientific Committee, 2011b). As there is no reason why
 586 evaluation of the genotoxic potential of migrating chemicals should be different from that of other
 587 chemicals, in line with the new EFSA Scientific Committee's recommendations on genotoxicity testing
 588 strategies, two tests are called for:

589 • a bacterial reverse mutation assay (OECD Test Guideline (TG) 471); and
 590 • an *in vitro* mammalian cell micronucleus test (OECD TG 487).

591 This combination of tests fulfils the basic requirements to cover the three genetic endpoints with the
 592 minimum number of tests: the bacterial reverse mutation assay covers gene mutations and the *in*
 593 *vitro* micronucleus test covers both structural and numerical chromosome aberrations.

594 In line with the recommendation of the Scientific Committee, the following *in vivo* tests would be
 595 suitable for following up substances that test positive in the *in vitro* base set:

596 • the *in vivo* micronucleus test (OECD TG 474);
 597 • the *in vivo* comet assay (OECD 489);
 598 • the transgenic rodent gene mutation assay (OECD TG 488).

599 The *in vivo* micronucleus test covers the endpoints of structural and numerical chromosomal
 600 aberrations and is an appropriate follow-up for *in vitro* clastogens and aneugens. The *in vivo* comet
 601 assay is an indicator test, sensitive to substances that cause gene mutations and/or structural
 602 chromosomal aberrations *in vitro*, and can be performed with many tissues. Transgenic rodent assays
 603 can detect point mutations and small deletions and are without tissue restrictions. The combination of
 604 tests assessing different endpoints in different tissues in the same animal, or the incorporation of such

605 testing within other repeated-dose toxicity studies that will be conducted anyway, should be
606 considered.

607 More detailed information on *in vitro* test methods, and on strategies for the *in vivo* follow-up of *in*
608 *vitro* positives, is provided in the Scientific Committee's opinion on genotoxicity testing strategies
609 (EFSA Scientific Committee, 2011b).

610 9.4. General toxicity

611 Studies on subchronic toxicity generally provide sufficient information to establish the main
612 toxicological profile of the substance, providing information on the target organs and tissues affected,
613 on the nature and severity of the effects induced, and on the dose-response relationships. The
614 subchronic toxicity study is also useful for estimating the appropriate dose levels for subsequent
615 chronic toxicity studies, and it may provide indications for the need for additional studies on particular
616 effects, such as neurotoxic, endocrine or immunological effects.

617 Chronic toxicity and carcinogenicity studies may reveal effects not evident in subchronic studies, or
618 may confirm effects observed in subchronic studies, at the same or perhaps lower doses. Chronic
619 toxicity may be evaluated in a stand-alone study. Alternatively, the use of a combined protocol to
620 study chronic toxicity and carcinogenicity in the same experiment will often be appropriate. The
621 combined test is more efficient in terms of time, animals and cost than conducting two separate
622 studies, without compromising the quality of the data in either the chronic phase or the
623 carcinogenicity phase. Subchronic and chronic toxicity studies should allow the determination of the
624 point of departure for safety assessment, for example the benchmark dose (BMD), i.e. the dose
625 associated with a predetermined level of effect, using mathematical modelling (EFSA, 2009), or the
626 NOAEL, i.e. the highest dose at which no adverse effects are observed. It should be noted that, in the
627 longer term, the Scientific Committee anticipates that the BMD approach will be used as the method
628 of choice for the determination of the reference points for deriving health-based guidance values and
629 margins of exposure (EFSA, 2009). The Scientific Committee is currently reviewing the
630 implementation, experience and acceptability of the BMD approach in EFSA's work.

631 Reproductive toxicity studies provide information about the effects and potency of a substance on
632 male and female libido and fertility, on the female's ability to carry a pregnancy to term, on maternal
633 lactation and care of the young, on prenatal and postnatal survival, on the growth and functional and
634 behavioural development of the offspring, and on the reproductive capacity of the offspring, and they
635 identify histologically any major target organs for toxicity (including reproductive organs) in the
636 parents and offspring.

637 Prenatal developmental toxicity studies identify the potential for a substance to cause lethal,
638 teratogenic and other toxic effects on the embryo and fetus, by examining embryonic and fetal
639 resorptions or deaths and fetal weight and sex ratio and external, visceral and skeletal morphology.

640 Data on the extent or levels of systemic exposure to a substance, as well as an understanding of the
641 major processes involved in its absorption, distribution, metabolism and excretion (ADME), can assist
642 in the interpretation of toxicity studies and the prediction of possible accumulation.

643 New testing strategies were recently developed to enhance the toxicological information from short-
644 term (OECD TG 407) and reproductive (OECD TG 443) toxicity studies on potential effects on the
645 endocrine, nervous and immune system. Consequently, the improved study designs are incorporated
646 into the recommended toxicological test methods and study protocols:

647 • The subchronic toxicity study should normally be conducted for a period of at least 90 days
648 (OECD TG 408) in rodents. The new recommendation is to perform the testing with a
649 modification to include the assessment of some additional parameters described in the more
650 recent guideline on repeated-dose 28-day oral toxicity study in rodents (OECD TG 407). The
651 additional parameters place more emphasis on endocrine-related endpoints (e.g.
652 determination of thyroid hormones, gross necropsy and histopathology of tissues that are
653 indicators of endocrine-related effects) and (as an option) assessment of oestrous cycles. The
654 modified 90-day study should also allow the identification of chemicals with the potential to
655 cause neurotoxic, immunological or reproductive organ effects, which may warrant further
656 investigation in specialised studies.

657 • The prenatal developmental toxicity study (OECD TG 414) in rats or rabbits.

658 • For reproduction toxicity testing, the recently developed guideline for the Extended One-
659 Generation Reproduction Toxicity Study (EOGRTS) (OECD TG 443) in rodents is
660 recommended. As an alternative to the EOGRTS, the multi-generation study (OECD TG 416)
661 could also be acceptable.

662 • Studies on chronic toxicity (12 months) and carcinogenicity in rodents, either separate studies
663 (OECD TGs 452 and 451, respectively) or the combined study (OECD TG 453).

664 • The study on toxicokinetics (OECD TG 417), providing data on absorption, distribution,
665 metabolism and excretion of the substance with consideration of the potential for
666 accumulation in the human body.

667 Additional studies of endocrine activity, neurotoxicity or immunotoxicity may be required in the event
668 that the substance bears specific structural alerts, or based on the findings of the toxicity studies
669 performed. In this case, the following test methods are recommended:

670 • to address specific endocrine endpoints, further studies on the basis of the OECD Conceptual
671 Framework for Testing and Assessment of Endocrine Disruptors (OECD, 2012);

672 • to address a neurotoxic potential, testing in accordance with OECD TG 424;

673 • to address developmental effects on behaviour and neurotoxicity, testing in accordance with
674 OECD TG 426;

675 • to characterise immunotoxic and immunomodulatory effects, specific studies in accordance
676 with the WHO Guidance for immunotoxicity risk assessment for chemicals (WHO, 2012).

677 At present, no validated methods are available that would allow assessment of a substance's potential
678 to cause intolerance and/or allergic reactions in susceptible individuals following oral exposure.
679 Studies on dermal or inhalation sensitisation may give information relevant to possible hazards from
680 occupational exposure and could be helpful in assessing consumer safety, although their relevance to
681 oral exposure remains unclear.

682 Non-testing methods, which include read-across structure-activity relationships (SARs) and
683 quantitative structure-activity relationships (QSARs), may also be used in the hazard characterisation
684 of the substance. The read-across approach contributes to the reduction of animal testing and
685 resources. In this approach, one chemical (the source chemical) for which toxicological effects have
686 been tested can be used to predict the same toxicological endpoints for an untested chemical (target
687 substance) on the basis of structural similarity and analogous physico-chemical and toxicokinetic
688 properties. It can be used on a case-by-case basis only if adequate justification, documentation and
689 supporting data are available. OECD published a guidance document on grouping of chemicals
690 describing the read-across strategy and describing the nature and content of information required to
691 document and support this strategy.¹¹ The European Chemicals Agency (ECHA) has also provided
692 background information on read-across, including general considerations and examples illustrating the
693 reasoning and approach taken.¹² It should be emphasised that the use of the read-across approach
694 may be accompanied by additional uncertainties. It should be noted that EFSA is funding a project on
695 the development and application of read-across methodologies for the hazard characterisation of
696 chemicals (EFSA, 2015).

697 All requested toxicity studies should be carried out in accordance with the principles of Good
698 Laboratory Practice (Council Directives 87/18/EEC¹⁴ and 88/320/EEC¹⁵), following the most
699 recent version of the relevant OECD or European Commission guidance, as applicable.

¹¹ <http://www.oecd.org/officialdocuments/publicdisplaydocumentpdf/?cote=env/jm/mono%282014%294&doclanguage=en>

¹² <http://echa.europa.eu/fr/support/grouping-of-substances-and-read-across>

¹³ <http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=CELEX:31987L0018:en:NOT>

¹⁴ Council Directive 87/18/EEC of 18 December 1986 on the harmonization of laws, regulations and administrative provisions
relating to the application of the principles of good laboratory practice and the verification of their applications for tests on
chemical substances. OJ L 15, 17.1.1987, p. 29–30. <http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=CELEX:31987L0018:en:NOT>

¹⁵ <http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=CELEX:31988L0320:en:NOT>

700 9.5. Toxicological assessment of oligomers

701 Oligomers formed during the manufacture of plastics may migrate into food and should also be
702 considered for safety assessment. Given that oligomers can be the dominant class of NIAS, using the
703 same approach for their toxicological assessment as used for authorised substances could be justified.
704 Oligomers are also an important part of polymeric additives. Oligomers with a molecular weight above
705 1 000 Da are unlikely to be absorbed by the gastrointestinal tract and so they are not considered to
706 present a toxicological hazard, unless they are hydrolysed or able to induce a local effect on the
707 gastrointestinal tract, such as stomatitis, oesophagitis and/or mucositis. If the occurrence of adverse
708 effects affecting the mucosa lining the upper and lower gastrointestinal tract can be excluded, the cut-
709 off value of 1 000 Da is recommended because it allows for any effect of the shape of molecules,
710 which has an important influence on the likelihood of absorption of substances in the range 600–
711 1 000 Da.¹⁷ Below 600 Da, most substances are absorbed and the rate of absorption is determined by
712 factors other than the size and shape of the molecule. Different cut-off values may be used based on
713 a consideration of the nature of the polymer. For example, a cut-off value of 1 500 Da could be
714 appropriate for poly- and per-fluoro compounds because the molecular volume of C-F is smaller than
715 that of C-H molecules of the same molecular weight.

716 As only the fraction below the cut-off value is regarded as toxicologically relevant, safety assessment
717 should focus on this low-molecular-weight fraction following the tiered approach, depending on the
718 migration level observed, in accordance with Table 3. Toxicity tests should be conducted on an
719 isolated low-molecular-weight fraction, but in the case of polymeric additives containing a high
720 proportion of this fraction, toxicity tests may be conducted using the whole (unfractionated) additive.

721 9.6. Toxicological assessment of nanomaterials

722 In line with the EFSA Guidance on nanoscience and nanotechnologies (EFSA Scientific Committee,
723 2011a), six cases outline different toxicity testing approaches applicable to engineered nanomaterials
724 (ENM) as follows:

725 **Case 1**—No presence/persistence of the ENM in the FCM as marketed; and **Case 2**—no migration
726 of ENM from FCM to food matrix. No exposure, therefore no toxicity data needed.

727 **Case 3**—Complete ENM transformation into the non-nanoform takes place in the food matrix
728 before ingestion; and **Case 4**—complete ENM transformation into the non-nanoform takes place
729 in the gastrointestinal tract following ingestion. The safety assessment is fully based on the non-
730 nanoform in accordance with the approach specified in Table 3. However, in Case 4 the possibility
731 of the induction of direct local adverse effects of ENM on the upper and lower gastrointestinal
732 tract has to be considered.

733 **Case 5**—Some of the ENM persists in the food matrix and in gastrointestinal fluids. The testing
734 approach recommended is based on a comparison of information on ADME, toxicity and
735 genotoxicity of the non-nanoform with, in the first instance, ADME, a repeated-dose 90-day oral
736 toxicity study in rodents and genotoxicity information on the ENM. The purpose of comparing
737 ADME and toxicity data from the two forms is to identify any major differences between the
738 behaviour of the non-nanoform and that of the ENM.

739 **Case 6**—All the ENM persists in the food matrix and in gastrointestinal fluids. The approach to
740 toxicity tests on the ENM should be based, in the first instance, on ADME, a repeated-dose 90-day
741 oral toxicity study in rodents and genotoxicity information on the ENM. The ENM toxicity testing
742 strategy provided for hazard identification and hazard characterisation should take into account
743 the nanoproperties (EFSA Scientific Committee, 2011a).

¹⁶ Council Directive 88/320/EEC Council Directive 88/320/EEC on the inspection and verification of Good Laboratory Practice (GLP). OJ L 145, 11/06/1988, p. 35–37. <http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=CELEX:31988L0320:EN:HTML>.

¹⁷ Regulation No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food. OJ L 12, 15.1.2011, p. 1–89.

744 The Panel recognised that the availability of data to cope with some of the above-listed cases may
745 depend on the specific properties of nanomaterials and on the likely impact of the matrix in which
746 they are dispersed.

747 **6.3. Toxicological assessment of substances non-intentionally added 748 (NIAS) to plastic food contact materials**

749 Substances used in the manufacture of plastic materials or articles may contain impurities originating
750 from their manufacture. Moreover, during manufacture and use, reaction and degradation products
751 can be formed. Impurities and reaction or degradation products migrating from FCM are evaluated by
752 EFSA when related to the substance to be authorised for use, but there is no general authorisation or
753 listing of these, which means that an evaluation in one application cannot necessarily be transferred
754 to another.

755 Nevertheless, NIAS should be considered in the risk assessment of plastic FCM and included, if
756 necessary, in the specifications and/or restrictions of a substance. The same approach as that used
757 for authorised substances could, in principle, be applied to the toxicological assessment of NIAS, since
758 the same degree of safety should be warranted for all migrating substances. However, NIAS
759 frequently occur as multiple chemical species structurally inter-related and/or related to the parent
760 substance. Non-testing methods could be taken into account on a case-by-case basis, for priority
761 setting and for a preliminary toxicological assessment of NIAS. The methods applicable to NIAS could
762 include grouping and "read-across" (see Section 9.1), computational methods (structure-activity
763 relationships and quantitative structure-activity relationships), the Threshold of Toxicological Concern
764 (TTC) (EFSA Scientific Committee, 2012a) and the Margin of Exposure (MoE) (EFSA, 2005; EFSA
765 Scientific Committee, 2012b).

766 The TTC approach might be helpful when assessing low-exposure NIAS for which genotoxicity data
767 are unavailable or the substance is only partly identified. The Scientific Committee concluded that a
768 TTC of 0.15 µg/person per day¹⁸ would provide sufficient protection against (genotoxic) carcinogenic
769 and heritable effects (EFSA Scientific Committee, 2012a).¹⁹ So, where human exposure to NIAS in
770 food is below the TTC of 0.15 µg/person per day, genotoxicity data may be not necessary if, on the
771 basis of the available structural information, it can be ruled out that they are part of the exclusion
772 category (EFSA Scientific Committee, 2012a).

773 In a recent statement, the Scientific Committee has clarified the applicability of the MoE to genotoxic
774 and carcinogenic substances present as impurities in substances added to food/feed (EFSA Scientific
775 Committee, 2012b). Thus, this approach might also be considered for the preliminary assessment of
776 suspected genotoxic and carcinogenic NIAS.

¹⁸ To cover the endpoint of cancer, a human exposure threshold value of 1.5 µg/person/day was derived by the US Food and Drug Administration (FDA) (Rulis, 1986, 1989, 1992) to be applied to substances that do not contain a structural alert for genotoxicity/carcinogenicity. The threshold value was derived by mathematical modelling of risks from animal bioassay data on over 500 known carcinogens, based on their carcinogenic potency. Assuming that only 10 % of untested chemicals were carcinogenic, at this exposure level, 96 % of the chemicals would pose a less than one in a million lifetime risk of cancer (Munro, 1990; Barlow et al., 2001). In 1995, the FDA incorporated this threshold value in its Terms of Reference policy for substances present in FCM (US-FDA, 1995). Kroes et al. (2004) refined the threshold for the endpoint of cancer by deriving a value of 0.15 µg/person per day for substances containing a structural alert for genotoxicity (EFSA, 2012a).

¹⁹ It should be noted that scientific experts from around the world met at the end of 2014 to review the science underlying the TTC concept. The workshop, co-hosted by EFSA and the WHO, was part of a broader EFSA/WHO project that aims to develop a globally harmonised tiered approach to TTC. In a wide-ranging series of discussions, the experts considered topics such as possible revisions of the Cramer classification scheme, modification of the TTC decision tree, and the general criteria that should be considered when deciding whether or not to apply the TTC method. The comments gathered will then be published along with the final workshop report.

777 References

778 Barlow S, 1994. The role of the Scientific Committee on Food in evaluating plastics for packaging.
779 Food Additives and Contaminants, 11, 249–259.

780 EC (European Commission), 2001. Guidance of the Scientific Committee on Food (SCF) for the
781 presentation of an application for safety assessment of a substance to be used in food contact
782 materials prior to its authorisation. SCF/CS/PLEN/GEN/100 Final. 19 December 2001.

783 ECHA (European Chemicals Agency), 2008. Guidance on information requirements and chemical
784 safety assessment: guidance for the implementation of REACH. European Chemicals Agency,
785 Helsinki.

786 EFSA (European Food Safety Authority), 2005. Opinion of the Scientific Committee on a request from
787 EFSA related to A Harmonised Approach for Risk Assessment of Substances Which are both
788 Genotoxic and Carcinogenic. The EFSA Journal 2005, 282, 1–30.

789 EFSA (European Food Safety Authority), 2006. Guidance of the Scientific Committee on a request from
790 EFSA related to uncertainties in dietary exposure assessment. The EFSA Journal 2006, 438, 1–54.

791 EFSA (European Food Safety Authority), 2009. Scientific Committee, Guidance of the Scientific
792 Committee on a request from EFSA on the use of the benchmark dose approach in risk
793 assessment. The EFSA Journal 2009, 1150, 1–72.

794 EFSA (European Food Safety Authority), 2011a. Comprehensive European Food Consumption
795 Database “Comprehensive Database”. Available online:
796 <http://www.efsa.europa.eu/en/datexfoodcdb/datexfooddb.htm>

797 EFSA (European Food Safety Authority), 2011b. Overview of the procedures currently used at EFSA
798 for the assessment of dietary exposure to different chemical substances. EFSA Journal
799 2011;9(12):2490, 33 pp. doi:10.2903/j.efsa.2011.2490

800 EFSA (European Food Safety Authority), 2015. Call for proposals—GP/EFSA/AFSCO/2015/01: New
801 approaches in identifying and characterizing microbiological and chemical hazards. Available online:
802 http://www.efsa.europa.eu/en/art36grants/article36/gpefsaafsco201501.htm?utm_source=newsletter&utm_medium=email&utm_campaign=20141112&utm_content=call

803 EFSA Scientific Committee, 2011a. Scientific Opinion on guidance on the risk assessment of the
804 application of nanoscience and nanotechnologies in the food and feed chain. EFSA Journal
805 2011;9(5):2140, 36 pp.

806 EFSA Scientific Committee, 2011b. Scientific Opinion on genotoxicity testing strategies applicable to
807 food and feed safety assessment. EFSA Journal 2011;9(9):2379, 68 pp.

808 EFSA Scientific Committee, 2012a. Scientific Opinion on exploring options for providing advice about
809 possible human health risks based on the concept of Threshold of Toxicological Concern (TTC).
810 EFSA Journal 2012;10(7):2750, 103 pp.

811 EFSA Scientific Committee, 2012b. Scientific Opinion on the applicability of the Margin of Exposure
812 approach for the safety assessment of impurities which are both genotoxic and carcinogenic in
813 substances added to food/feed. EFSA Journal 2012;10(3):2578, 5 pp.

814 FAO/WHO (Food and Agriculture Organization of the United Nations and World Health Organization),
815 2009. Principles and methods for the risk assessment of chemicals in food (environmental health
816 criteria; 240. WHO, Geneva.

817 Foster E, Mathers JC and Adamson AJ, 2010. Packaged food intake by British children aged 0 to 6
818 years. Food Additives and Contaminants: Part A, 27, 380–388.

819 Kroes R, Renwick AG, Cheeseman M, Kleiner J, Mangelsdorf I, Piersma A, Schilter B, Schlatter J, van
820 Schothorst F, Vos JG and Würzen G, 2004. Structure-based thresholds of toxicological concern
821 (TTC): guidance for application to substances present at low levels in the diet. Food and Cosmetics
822 Toxicology, 42, 65–83.

823

824 Munro IC, 1990. Safety assessment procedures for indirect food additives: an overview. *Regulatory*
825 *Toxicology and Pharmacology*, 12, 2–12.

826 Munro IC, Ford RA, Kennepohl E and Sprenger JG, 1996. Correlation of structural class with no
827 observed effect levels: a proposal for establishing a threshold of concern. *Food and Chemical*
828 *Toxicology*, 34, 829–867.

829 OECD (Organisation for Economic Cooperation and Development), 2012. Conceptual Framework for
830 Testing and Assessment of Endocrine Disrupters, as included in the Guidance Document 150
831 (Annex 1.4), published in the OECD Series on Testing and Assessment in August 2012. OECD,
832 Paris.

833 Pinalli R, Croera C, Theobald A and Feigenbaum A, 2011. Threshold of toxicological concern approach
834 for the risk assessment of substances used for the manufacture of plastic food contact materials.
835 *Trends in Food Science & Technology*, 22, 523–534.

836 Poças MF, Oliveira JC, Pinto HJ, Zacarias ME and Hogg T, 2009. Characterization of patterns of food
837 packaging usage in Portuguese homes. *Food Additives and Contaminants*, 26, 1314–1324.

838 Rulis AM, 1986. De minimis and the threshold of regulation. In: *Food Protection Technology*,
839 Proceedings of the Conference for Food Protection, Ed. Felix CW. Lewis Publishing Inc., Chelsea,
840 MI, USA, 29–37.

841 Rulis AM, 1989. Establishing a threshold of regulation. In: *Risk Assessment in Setting National*
842 *Priorities*. Eds Bonin JJ and Stevenson DE. Plenum Publishing Corporation, New York, NY, USA,
843 271–278.

844 Rulis AM, 1992. Threshold of regulation: options for handling minimal risk situations. In: *Food Safety*
845 *Assessment*. Eds Finley JW, Robinson SF and Armstrong DJ. American Chemical Society
846 *Symposium Series*, 484, 132–139.

847 US FDA (United States Food and Drug Administration), 1995. *Federal Register—Food additives; threshold of regulation for substances used in food-contact articles. Final rule. Federal Regulation*
848 *60(136), 36582–36594*. US FDA, Silver Spring, MD, USA.

849 VKM (Norwegian Scientific Committee for Food Safety), 2009. Evaluation of the EU exposure model
850 for migration from food contact materials (FCM). Opinion of the Panel on Food Additives,
851 Flavourings, Processing Aids, Materials in Contact with Food and Cosmetics of the Norwegian
852 Scientific Committee for Food Safety. VKM, 06/406–5 final. VKM, Oslo.

853 WHO (World Health Organization), 2003. Domestic water quantity, service level and health.
854 WHO/SDE/WSH/3.02. WHO, Geneva, Switzerland. Available online:
855 http://www.who.int/water_sanitation_health/diseases/WSH03.02.pdf

856 WHO (World Health Organization), 2012. Guidance for immunotoxicity risk assessment for chemicals.
857 IPCS harmonization project document; no 10. WHO, Geneva, Switzerland.

858

859

860 Abbreviations

861	ADME	absorption, distribution, metabolism, and excretion
862	AFC	former Scientific Panel on Food Additives, Flavourings, Processing Aids and Materials in Contact with Food
864	BMD	benchmark dose
865	b.w.	body weight
866	CEF	Scientific Panel on Food Contact Materials, Enzymes, Flavourings and Processing Aids
867	Da	Dalton
868	EC	European Commission
869	ECHA	European Chemicals Agency
870	EEC	European Economic Community
871	EFSA	European Food Safety Authority
872	ENM	engineered nanomaterial
873	EOGRTS	Extended One-Generation Reproduction Toxicity Study
874	EU	European Union
875	FAO	Food and Agriculture Organization of the United Nations
876	FCM	food contact material
877	FRF	fat reduction factor
878	JRC	Joint Research Centre (EC)
879	MoE	Margin of Exposure
880	NIAS	non intentionally added substance(s)
881	NOAEL	No Observed Adverse Effect Level
882	OECD	Organisation for Economic Co-operation and Development
883	$P_{o/w}$	octanol/water partition coefficient
884	QSAR	quantitative structure–activity relationship
885	SAR	structure–activity relationship
886	SCF	Scientific Committee on Food
887	TG	Test Guideline
888	TTC	Threshold of Toxicological Concern
889	VKM	Norwegian Scientific Committee for Food Safety
890	WHO	World Health Organization